### **Product Data Sheet**





# introduction

### < STANDARDS >



ASTM D1784 ASTM D2464 ASTM D2466 ASTM D2467 ASTM F437 ASTM F439 ASTM F1498



**ANSI B1.20.1** 

IPEX VX Series Automated Ball Valves are ideal for general purpose and O.E.M. applications. These valves feature an ultra-compact double block design, and full port bi-directional operation. The true union design allows the valve to be easily removed from the piping system and fully serviced. A threaded seat stop carrier provides improved seal integrity under tough service conditions. VX Series Automated Ball Valves are part of our complete systems of pipe, valves, and fittings, engineered and manufactured to our strict quality, performance, and dimensional standards.

### Valve Availability

Body Material: PVC, CPVC

Size Range: 1/2" through 2"

Pressure: 232psi

Seats: Teflon® (PTFE)

Seals: EPDM or Viton® (FKM)

End Connections: Socket (IPS), Threaded (FNPT)

Actuator Control: Double Acting Pneumatic, Spring Return Pneumatic, Electric



## Sample Specification



#### 1.0 Ball Valves - VX

#### 1.1 Material

- The valve body, stem, ball and unions shall be made of PVC compound which shall meet or exceed the requirements of cell classification 12454 according to ASTM D1784.
- or The valve body, stem, ball and unions shall be made of Corzan® CPVC compound which shall meet or exceed the requirements of cell classification 23447 according to ASTM D1784.

#### 1.2 Seats

The ball seats shall be made of Teflon® (PTFE).

#### 1.3 Seals

- The o-ring seals shall be made of EPDM.
- or The o-ring seals shall be made of Viton® (FKM).
- **1.4** All wetted parts of the valves shall comply with standards that are equivalent to NSF Standard 61 for potable water.

#### 2.0 Connections

#### 2.1 Socket Style

- The IPS socket PVC end connectors shall conform to the dimensional standards ASTM D2466 and ASTM D2467.
- or The IPS socket CPVC end connectors shall conform to the dimensional standard ASTM F439.

#### 2.2 Threaded Style

- The female NPT threaded PVC end connectors shall conform to the dimensional standards ASTM D2464, ASTM F1498, and ANSI B1.20.1.
- or The female NPT threaded CPVC end connectors shall conform to the dimensional standards ASTM F437, ASTM F1498, and ANSI B1.20.1.

#### 3.0 Design Features

- The valve shall be double blocking with union ends.
- All valves shall be full port.
- All valves shall allow for bi-directional flow.
- The valve body shall be single end entry with a threaded carrier (ball seat support).
- The threaded carrier shall be adjustable with the valve installed.
- The valve body shall have an expansion and contraction compensating groove on the molded end.



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### Sample Specification (cont'd)



- The valve body, union nuts, and carrier shall have deep square style threads for increased strength.
- The ball and stem shall be machined smooth to minimize wear on valve seats and seals.
- The stem design shall feature a shear point above the o-ring to maintain system integrity in the unlikely event of a stem breakage.

### 3.1 Pressure Tested

• All valves shall have been pressure tested in both the open and closed positions by the manufacturer.

#### 3.2 Pressure Rating

• All valves shall be rated at 232psi at 73°F.

### 3.3 Markings

 All valves shall be marked to indicate size, material designation, and manufacturers name or trade mark.

### 3.4 Color Coding

- All PVC valves shall be color-coded dark gray.
- or All CPVC valves shall be color-coded light gray.
- 4.0 All valves shall be Xirtec®140 or Corzan® by IPEX or approved equal.

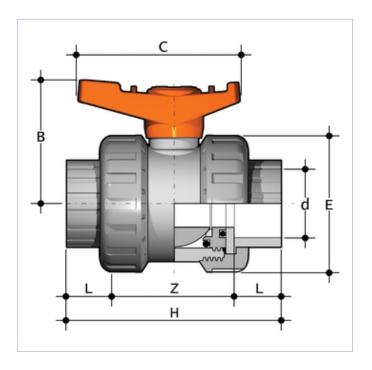
#### 5.0 Actuators

- All actuators shall be factory installed by IPEX.
- Pneumatic actuators shall be dual piston rack and pinion design, sized for 80psi control air pressure.
- Electric actuators shall have 110 VAC reversing motors, torque limiters, thermal protection, and NEMA 4 or equivalent housings.

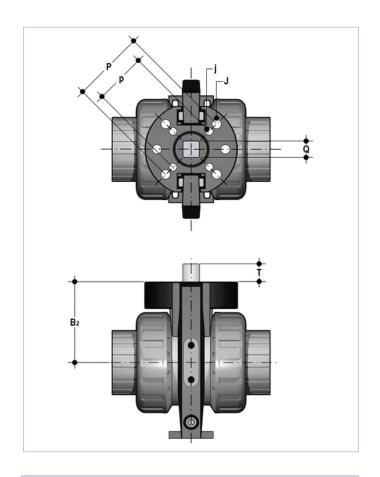


### Technical Data

### dimensions



	Dimensions (inches)								
Size	d	L	Z	Н	Е	В	С		
1/2	0.84	0.89	2.01	3.78	2.09	1.97	2.56		
3/4	1.05	1.00	2.13	4.13	2.44	2.28	2.99		
1	1.32	1.13	2.34	4.61	2.80	2.56	3.35		
1-1/4	1.66	1.26	2.83	5.35	3.31	2.99	3.94		
1-1/2	1.90	1.38	3.03	5.79	3.86	3.35	4.41		
2	2.38	1.50	3.84	6.85	4.61	4.06	5.39		



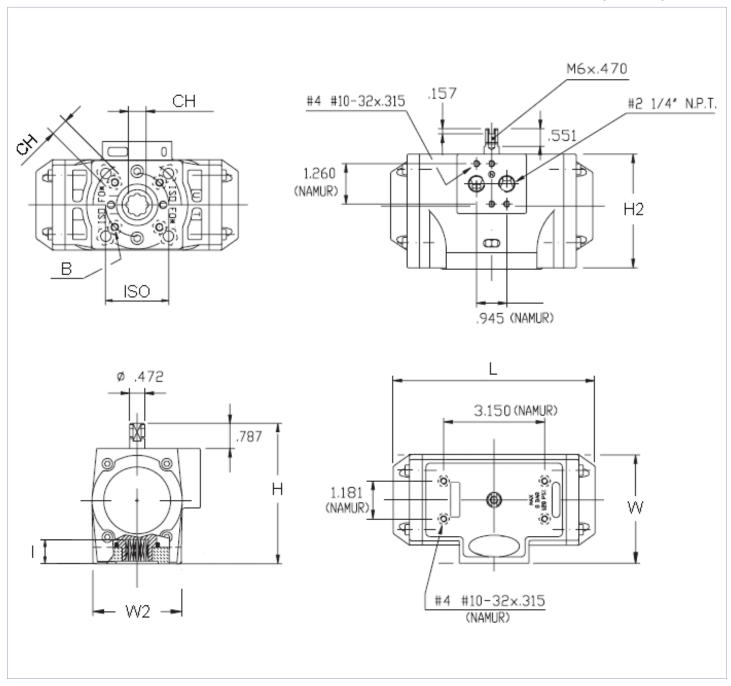
	Dimensions (inches)							
Size	B <sub>2</sub>	Т	Q	p / P	j / J			
1/2	1.86	0.43	0.43	F04/F05	0.22 / 0.26			
3/4	2.12	0.43	0.43	F04/F05	0.22 / 0.26			
1	2.29	0.43	0.43	F04/F05	0.22 / 0.26			
1-1/4	2.69	0.43	0.43	F04/F05	0.22 / 0.26			
1-1/2	3.13	0.47 / 0.58	0.43 / 0.55	F05/F07	0.26 / 0.33			
2	3.60	0.47 / 0.58	0.43 / 0.55	F05/F07	0.26 / 0.33			



## Technical Data (cont'd)

## pneumatic actuator dimensions

models UT11, UT14, UT19





# Technical Data (cont'd)

## pneumatic actuator dimensions (cont'd)

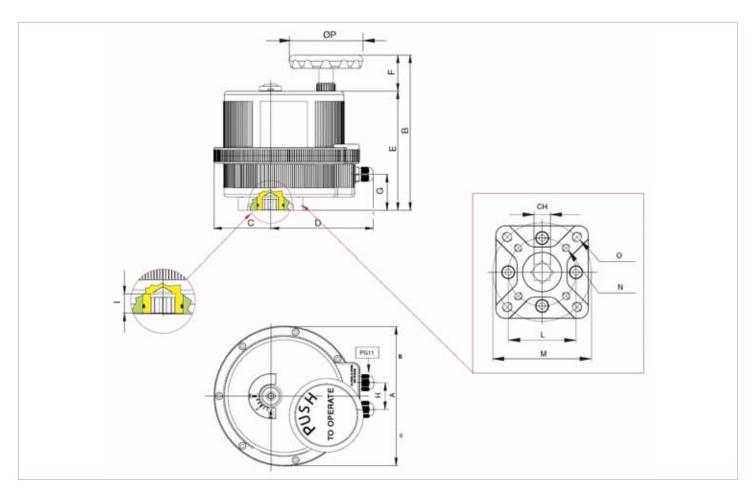
	Dimensions (inches)									
Valve Size	Double Acting Model	ISO	СН	L	W	W <sub>2</sub>	Н	H <sub>2</sub>	1	В
1/2	UT11DA	FO4	0.43	4.69	2.64	2.09	3.58	2.76	0.49	10-32 UNF x 0.40
3/4	UT11DA	FO4	0.43	4.69	2.64	2.09	3.58	2.76	0.49	10-32 UNF x 0.40
1	UT11DA	FO4	0.43	4.69	2.64	2.09	3.58	2.76	0.49	10-32 UNF x 0.40
1-1/4	UT11DA	FO4	0.43	4.69	2.64	2.09	3.58	2.76	0.49	10-32 UNF x 0.40
1-1/2	UT14DA	F05 / F07	0.55	6.30	3.39	2.76	4.37	3.54	0.75	1/4-20 UNC x 0.51
2	UT14DA	F05 / F07	0.55	6.30	3.39	2.76	4.37	3.54	0.75	1/4-20 UNC x 0.51

	Dimension (inches)									
Valve Size	Spring Return Model	ISO	СН	L	W	W <sub>2</sub>	Н	H <sub>2</sub>	I	В
1/2	UT11S2	FO4	0.43	4.69	2.64	2.09	3.58	2.76	0.49	10-32 UNF x 0.40
3/4	UT11S2	F04	0.43	4.69	2.64	2.09	3.58	2.76	0.49	10-32 UNF x 0.40
1	UT14S4	F05 / F07	0.55	6.30	3.39	2.76	4.37	3.54	0.75	1/4-20 UNC x 0.51
1-1/4	UT14S4	F05 / F07	0.55	6.30	3.39	2.76	4.37	3.54	0.75	1/4-20 UNC x 0.51
1-1/2	UT19S5	F05 / F07	0.67	6.89	3.98	2.76	5.22	4.39	0.91	5/16-18 UNC x 0.51
2	UT19S5	F05 / F07	0.67	6.89	3.98	2.76	5.22	4.39	0.91	5/16-18 UNC x 0.51



## Technical Data (cont'd)

### electric actuator dimensions



	Dimensions (inches)															
Valve Size	Actuator Model	ISO	СН	А	В	С	D	Е	F	G	Н	I	L	М	N	0
1/2	VB015	F03 / F05	0.43	4.84	6.28	1.67	4.78	5.67	0.61	4.35	1.26	0.47	1.42	1.97	10-24 UNC x 0.55	1/4-20 UNC x 0.55
3/4	VB015	F03 / F05	0.43	4.84	6.28	1.67	4.78	5.67	0.61	4.35	1.26	0.47	1.42	1.97	10-24 UNC x 0.55	1/4-20 UNC x 0.55
1	VB015	F03 / F05	0.43	4.84	6.28	1.67	4.78	5.67	0.61	4.35	1.26	0.47	1.42	1.97	10-24 UNC x 0.55	1/4-20 UNC x 0.55
1-1/4	VB015	F03 / F05	0.43	4.84	6.28	1.67	4.78	5.67	0.61	4.35	1.26	0.47	1.42	1.97	10-24 UNC x 0.55	1/4-20 UNC x 0.55
1-1/2	VB015	F03 / F05	0.43	4.84	6.28	1.67	4.78	5.67	0.61	4.35	1.26	0.47	1.42	1.97	10-24 UNC x 0.55	1/4-20 UNC x 0.55
2	VB030	F03 / F05	0.43	6.18	7.39	2.38	5.01	5.75	1.64	1.30	1.42	0.47	1.42	1.97	10-24 UNC x 0.55	1/4-20 UNC x 0.55



## Technical Data (cont'd)



### Note: Pneumatic actuator performance is based on 80 psi available control air pressure.

### actuator technical data

Dimensions								
Valve Size (inches)	Double Acting Pneumatic	Actuator Model Spring Return Pneumatic	Electric					
1/2	UT11DA	UT11S2	VB015					
3/4	UT11DA	UT11S2	VB015					
1	UT11DA	UT14S4	VB015					
1-1/4	UT11DA	UT14S4	VB015					
1-1/2	UT14DA	UT19S5	VB015					
2	UT14DA	UT19S5	VB030					

### pneumatic actuator torque data

	Dimensions									
Valve Size	Double Acting		Spring Return							
(inches)	Model	Torque (in-lbs)	Model	Spring Set	Spring Tord		·	rque (in-lbs)		
, ,	da.	10.900 ( 120)	(standard)		Start	End	Start	End		
1/2	UT11DA	125	UT11S2	S2	66	44	81	59		
3/4	UT11DA	125	UT11S2	S2	66	44	81	59		
1	UT11DA	125	UT14S4	S4	150	107	168	125		
1-1/4	UT11DA	125	UT14S4	S4	150	107	168	125		
1-1/2	UT14DA	275	UT19S5	S5	307	230	270	193		
2	UT14DA	275	UT19S5	S5	307	230	270	193		

### pneumatic actuator weights and air consumption

Dimensions									
Valve Size		Double Acting			Spring Return				
(inches)	Model	Weight (lbs)	Air Cons. (in³)	Model	Weight (lbs)	Air Cons. (in³)			
1/2	UT11DA	1.26	13.5	UT11S2	1.44	8.0			
3/4	UT11DA	1.26	13.5	UT11S2	1.44	8.0			
1	UT11DA	1.26	13.5	UT14S4	3.06	10.8			
1-1/4	UT11DA	1.26	13.5	UT14S4	3.06	10.8			
1-1/2	UT14DA	2.62	22.0	UT19S5	5.16	17.5			
2	UT14DA	2.62	22.0	UT19S5	5.16	17.5			

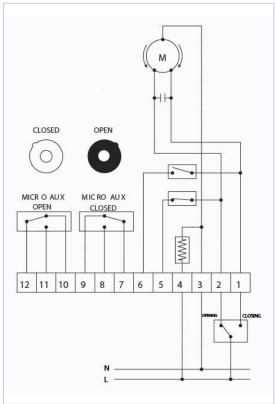


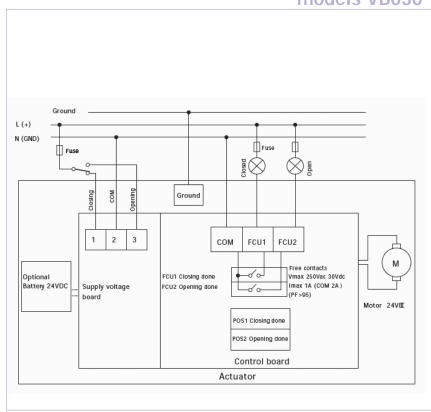
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## Technical Data (cont'd)

### electrical actuator

model VB015 models VB030





	Electrical Actu	ator Data				
	Model	VB015	VB030			
Maximu	um Working Torque (in-lbs)	133	266			
1	Voltage	110 VAC	100-240 VAC			
2	Absorbed Current	50 mA	0.3-0.2 A			
3	Absorbed Power	6.6 VA	30-48 VA			
4	Working Time	25 sec	8 sec			
5	Torque Limiter	STD	STD			
6	Duty Rating	50%	75%			
7	Protection	IP 65-67	IP 65-67			
8	Rotation	90°	90°			
9	Manual Override	STD	STD			
10	Position Indicator	STD	STD			
11	Working Temperature	-4°F / +131°F	-4°F / +131°F			
12	Heater	STD	STD			
13	Additional Limit Switches	2 STD	2 STD			
14	ISO 5211 Mounting	F03 F05	F03 F05			
15	Square (in)	0.43	0.43			
16	Electrical Connections	PG11	PG11			
17	Weight (lbs)	3.09	5.07			



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